

PCT

## INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see Notification	of Transmittal of International Search Report
SCB506PCT	ACTION (Form PCT/ISA/2	(220) as well as, where applicable, item 5 below.
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/EP 99/07887	18/10/1999	30/10/1998
Applicant		
DOMPE' S.P.A et al		
	been prepared by this International Searching Aut g transmitted to the International Bureau.	thority and is transmitted to the applicant
This International Search Report cons           X         It is also accompanied	sists of a total of sheets.  If by a copy of each prior art document cited in this	s report.
Basis of the report		
<ul> <li>a. With regard to the language, language in which it was filed,</li> </ul>	the international search was carried out on the ba unless otherwise indicated under this item.	isis of the international application in the
the international searc Authority (Rule 23.1(b	ch was carried out on the basis of a translation of to)).	the international application furnished to this
b. With regard to any nucleotide was carried out on the basis of	e and/or amino acid sequence disclosed in the in	nternational application, the international search
	national application in written form.	
<b>=</b>	international application in computer readable for	r <b>m</b> .
	ly to this Authority in written form.	
=	ly to this Authority in computer readble form.	
the statement that the	subsequently furnished written sequence listing of	does not go beyond the disclosure in the
	on as filed has been furnished.	is identical to the written sequence listing has been
furnished	mornador recordes in computer readable form i	is defined to the written sequence usung has been
2. Certain claims were	found unsearchable (See Box I).	
3. Unity of invention is	lacking (see Box II).	
4. With regard to the title,		
X the text is approved as	s submitted by the applicant.	
	ablished by this Authority to read as follows:	
the text has been esta	s submitted by the applicant. Iblished, according to Rule 38.2(b), by this Authori I the date of mailing of this international search rep	
6. The figure of the drawings to be p	published with the abstract is Figure No.	<del>-</del>
as suggested by the a	•	None of the figures.
ac deggeoled by the t		
	failed to suggest a figure.	

A. CLASS IPC 7	IFICATION OF SUBJECT MATTER C07C67/317 C07C333/02 C07C51/	377 C07C69/738 C07C59/84
According t	o International Patent Classification (IPC) or to both national classifi	cation and IPC
	SEARCHED	
Minimum do IPC 7	ocumentation searched (classification system followed by classifica ${\tt C07C}$	tion symbols)
Documenta	tion searched other than minimum documentation to the extent that	such documents are included in the fields searched
Electronic d	lata base consulted during the international search (name of data b	ase and, where practical, search terms used)
	ENTS CONSIDERED TO BE RELEVANT	<del></del>
Category °	Citation of document, with indication, where appropriate, of the re	elevant passages Relevant to claim No.
Α	MELVIN S. NEWMAN ET AL.: "The C of Phenols to Thiophenols via Dialkylthiocarbamates" JOURNAL OF ORGANIC CHEMISTRY., vol. 31, no. 12, December 1966 (pages 3980-3984, XP002129225 AMERICAN CHEMICAL SOCIETY. EASTO ISSN: 0022-3263 cited in the application the whole document	1966-12),
Furti	ner documents are listed in the continuation of box C.	Patent family members are listed in annex.
"A" docume consid "E" earlier of filing d "L" docume which citation "O" docume other r "P" docume later th	nt which may throw doubts on priority claim(s) or is cited to establish the publication date of another or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family  Date of mailing of the international search report
	nailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer  Kinzinger, J

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# **PATENT COOPERATION TREATY**

# **PCT**

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

	or agent's file reference	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
SCB506			
PCT/EPS	al application No.	International filing date (day/mont) 18/10/1999	30/10/1998
			30/10/1998
International C07C67/	· ·	or national classification and IPC	
00,00,	317		
Applicant			
DOMPE'	S.p.A. et al.		
1. This i	nternational preliminary e	xamination report has been prepare	d by this International Preliminary Examining Authority
		ant according to Article 36.	,
2. This I	REPORT consists of a tot	al of 5 sheets, including this cover s	heet.
2	12. 5.11 55.115.115.1		100 TO 10
⊠ T	his report is also accomp	anied by ANNEXES, i.e. sheets of th	ne description, claims and/or drawings which have
			containing rectifications made before this Authority
(:	see Rule 70.16 and Section	on 607 of the Administrative Instructi	ons under the PC1).
Thes	e annexes consist of a tot	al of 2 sheets.	
11,00			
		-	
3. This	report contains indications	relating to the following items:	
C. 11110	<b>-</b>		
1	Basis of the report		
li	☐ Priority		
111	☐ Non-establishment	of opinion with regard to novelty, in	ventive step and industrial applicability
IV	Lack of unity of inv		
V		ent under Article 35(2) with regard to nations suporting such statement	novelty, inventive step or industrial applicability;
VI	☐ Certain document	s cited	
VII	☑ Certain defects in t	the international application	
VIII	☐ Certain observation	ns on the international application	
		,	
Date of sul	bmission of the demand	Date of	completion of this report
00/05/05		22.09.2	2000
03/05/20	JUU	22.03.2	
Name and	mailing address of the interna	ational Authori	zed officer
	examining authority:		Signature Control of the Control of
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ارو	Tel. +49 89 2399 - 0 Tx: 5		alei, vv
	Fax: +49 89 2399 - 4465	1	one No. +40 90 2399 9327



Continuation of Box No. III FURTHER APPLICANT(S	AND/OR (FURTHER) INVENTOR(S)
If none of the following sub-boxes is used	, this sheet should not be included in the request.
Name and address: (Family name followed by given name; for designation. The address must include postal code and name of address indicated in this Box is the applicant's State (that is, coun of residence is indicated below.)  CESTA, Maria Candida  Via Campo di Pile  67100 L'AQUILA  Italy	a legal entiry, full official ountry. The country of the try) of residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:  Italy	State (that is, country) of residence: Italy
This person is applicant for the purposes of:  all designated all designated the United	the United States except of America only the States indicated in the Supplemental Box
Name and address: (Family name followed by given name; for designation. The address must include postal code and name of caddress indicated in this Box is the applicant's State (that is, coun of residence is indicated below.)  MANTOVANINI, Marco Via Campo di Pile 67100 L'AQUILA Italy	a legal entity, full official outtry. The country of the try) of residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country) of residence:
Italy  This person is applicant all designated all designated for the purposes of:  States all designated the United	Italy  Ited States except States of America  States of America of America only the States indicated in the Supplemental Box
Name and address: (Family name followed by given name; for designation. The address must include postal code and name of c address indicated in this Box is the applicant's State (that is, coun of residence is indicated below.)  NICOLINI, Luca  Via Campo di Pile  67100 L'AQUILA  Italy	a legal entity, full official outsity. The country of the cry) of residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:  Italy	State (that is, country) of residence: Italy
This person is applicant all designated all design	ated States except I States of America  the United States the States indicated in the States indicated in the Supplemental Bo
Name and address: (Family name followed by given name; for designation. The address must include postal code and name of a address indicated in this Box is the applicant's State (that is, coun of residence is indicated below.)	a legal entity, full official ountry. The country of the try) of residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country) of residence:
This person is applicant for the purposes of:  all designated all designated the Unite	ated States except d States of America of America only the States indicated the Supplemental Bo
Further applicants and/or (further) inventors are indicate	ed on another continuation sheet.

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Box No.V DESIGNATION OF STATES	· · · ·					
The following designations are hereby made under Rule 4.9(a) (mark the applicable check-boxes; at least one must be marked):						
Regional Patent						
AP ARIPO Patent: GH Ghana, GM Gambia, KE K UG Uganda, ZW Zimbabwe, and any other S	enya, LS tate whi	S Lesot ich is a	ho,	MW Malawi, SD Sudan, SL Sierra Leone, SZ Swaziland, ontracting State of the Harare Protocol and of the PCT		
Moldova, RU Russian Federation, TJ Tajikist of the Eurasian Patent Convention and of the F	Eurasian Patent: AM Armenia, AZ Azerbaijan, BY Belarus, KG Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldova, RU Russian Federation, TJ Tajikistan, TM Turkmenistan, and any other State which is a Contracting State					
DK Denmark, ES Spain, FI Finland, FR France	GB Ur	nited K	ing	itzerland and Liechtenstein, CY Cyprus, DE Germany, gdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, other State which is a Contracting State of the European		
GA Gabon, GN Guinea, GW Guinea-Bissau, M any other State which is a member State of OA	L Mali, PI and a	MR Ma Contr	lau raci	Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, iritania, NE Niger, SN Senegal, TD Chad, TG Togo, and ting State of the PCT (if other kind of protection or treatment		
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Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation of a designation consists of the filing of a notice specifying that designation and the payment of the designation and confirmation fees. Confirmation must reach the receiving Office within the 15-month time limit.)

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			oneet No		
Box No. VI PRI	ORITY CLAIM	•	further	priority claims are indicated	d in the Supplemental Box.
Filing date		Number		Where earlier applicat	tion is:
of earlier applic (day/month/ye		arlier application	national applicatio	n: regional application:* regional Office	international application: receiving Office
item (1)  30 Oct 199  (30 10 98)		8A 002332	Italy		
item (2)					
item (3)			·		
of the earlier ar	oplication(s) (only	if the earlier appli	ication was filed with	l Bureau a certified copy the Office which for the entified above as item(s):	
* Where the earlier ap Convention for the Pro	oplication is an ARIF otection of Industrial	O application, it is Property for which	mandatory to indicate in that earlier application w	the Supplemental Box at least as filed (Rule 4.10(b)(ii)). See	one country party to the Paris Supplemental Box.
Box No. VII INT	ERNATIONAL S	EARCHING AU	THORITY		
Choice of Internation (if two or more intercompetent to carry out the Authority chosen;	nutional Searching . t the international s	Authorities are sea earch, indicate	equest to use results o rch has been carried out ate (day/month/year)	f earlier search; reference by or requested from the Inter Number	e to that search (if an earlier rnational Searching Authority): Country (or regional Office)
ISA /					
Box No. VIII CHE	ECK LIST; LAN	GUAGE OF FIL	ING		
This international ap the following number		This internation  1.  fee calcu		npanied by the item(s) mark	ked below:
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claims	: 04	4. 🔲 statemen	it explaining lack of sig	gnature	
abstract	: 01	5. priority	document(s) identified	in Box No. VI as item(s):	
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Box No. IX SIGI	NATURE OF AP	PLICANT OR AC	GENT		
				son signs (if such capacity is not o	obvious from reading the request).
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Date of actual re- international app			receiving Office use or CT 1999 (1 8. 10	. 99 )	2. Drawings:
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5. International Sea (if two or more as	rching Authority re competent):	ISA /		mittal of search copy delay search fee is paid.	ed
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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP99/07887

-	I.	Bas	is of the report								
	1.	resp	s report has been d conse to an invitation report since they d	on una	ler Artic	le 14 are	referred	sheets which to in this repo	have been furi ort as "originally	nished to the receiving Offic filed" and are not annexed	ce in I to
		Des	cription, pages:								
		1-10	)	as or	iginally	filed					
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		1 (p	art),2-8	as or	iginally	filed					
		1 (p	art)	as re	ceived (	on		22/08/2000	with letter of	21/08/2000	
	2.	The	amendments have	e resul	ted in th	ne cancel	lation of:		<b>V</b>		
			the description,	ра	ges:				••		
			the claims,	No	s.:		~				
			the drawings,	sh	eets:		. *		٠.		
	3.		This report has be considered to go l						nts had not bee	n made, since they have b	een
)	4.	Add	ditional observation	s, if ne	ecessar	y:					
	V.		asoned statement blicability; citation							or industrial	
	1.	Sta	tement								
		Nov	velty (N)		Yes: No:	Claims Claims	1-8				
		Inv	entive step (IS)		Yes: No:	Claims Claims	1-8				
		Ind	ustrial applicability	(IA)	Yes:	Claims	1-8				

No:

Claims

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP99/07887

2. Citations and explanations

see separate sheet

## VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

THIS PASE OF ANK (USPTO)

### Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

D1: J. Org. Chem., 31, 1966, 3980-3982 (cited on present page 5, lines 25-309)

# novelty

None of the documents of the available prior art discloses the present process for making meta- or para-substituted alpha-arylalkanoic acids of formula (I) via the novel intermediates (III) and (IIIb).

The process of document D1 for example mainly differs from the present process by using differently substituted phenols as starting materials for replacing aromatic hydroxyl groups by hydrogen via dialkylthiocarbamates (see D1, table I, page 3982, left column, first paragraph and examples). GB-A 2025397 and WO 98/05632 use different derivatives of the phenolic hydroxyl group to be reduced (see present page 2).

Hence, the subject-matter according to claims 1 to 8 is novel pursuant to Art. 33(2) PCT.

## inventive step

The subject-matter according to claims 1 to 8 is also based on an inventive step pursuant to Art. 33(3) PCT.

In the light of the more relevant prior art as described on present page 2, lines 10 to 19, the present problem to be solved is seen in the provision of a further process for making arylalkanoic acids of formula (I) from the corresponding alphahydroxylated derivatives.

The above problem is solved by the conversion of the phenolic compound (II) to the aryl analog (I) via the O-aryl (III) and S-aryl (IIIb) dialkylthiocarbamoyl derivatives (see claim 1 and the example).

D1 teaches the conversion of a phenolic hydroxyl group to hydrogen via dialkylthiocarbamates (see D1, page 3980, left column, 2nd equation and table I

and page 3981, right column to page 3982, left column, first paragraph) emphasizing the fact that high yields of the dehydroxylated product are to be obtained only if hydrolysis of the thiocarbamates to thiols occurs prior to Raney Ni treatment (see D1, page 3982, left column, first paragraph and page 3984, right column, compound 22a). The inventive finding in the present process is believed to be that a completely satisfactory desulfuration of the thiocarbamate derivative can be achieved whithout previously hydrolysing the thiocarbamate as taught in D1 (cf present example). This is seen to be surprising in view of the teaching of D1 and an inventive step can be acknowledged.

The claimed intermediates (III) and (IIIb) according to claims 7 and 8 are seen to be inventive in the course of the present inventive process.

## Re Item VII

 $( \cdot )$ 

Certain defects in the international application

Examples 2 to 5 are not formulated as steps a) to d) of the present process.

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Druckexemplar

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### CLAIMS

A process for the preparation of meta or parasubstituted  $\alpha$ -arylalkanoic acids of formula (I):

5

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(I)

wherein:

R is hydrogen,  $C_1$ - $C_6$  alkyl;  $R_1$  is hydrogen, straight or branched  $C_1$ - $C_6$  alkyl, phenyl, p-nitrophenyl, a cation of an alkali or alkaline-earth metal cation or of a pharmaceutically acceptable ammonium salt; A is  $C_1 - C_4$ alkyl, aryl, aryloxy, arylcarbonyl, 2-, 3- or 4pyridocarbonyl, aryl optionally substituted with one or more alkyl, hydroxy, amino, cyano, nitro, haloalkyl, haloalkoxy; A is at the meta or para positions;

which process comprises the following steps:

transformation of compounds of formula (II)

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2.0

(i)

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in which P is straight or branched  $C_1$ - $C_6$  alkyl, phenyl, p-nitrophenyl,

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into compounds of formula (III)

A CH COOP

ON Ra

Ra

Ra

Ra

10

5

(III)

wherein

Ra and Rb are C1-C6 alkyl, preferably methyl

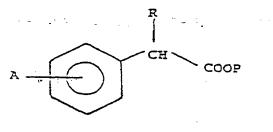
15 b) thermal rearrangement of compound (III) to give (IIIb)

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(IIIb) /-.

c) catalytic hydrogenation of (IIIb) to give (IIIc)



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(IIIc)

# **REQUEST**

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

PCT/EP 9 9 / International Application No.	0 7 8 8 7
(18. 10. 1999) International Filing Date	1 8 OCT 1999
EUROPEAN PAT	ENT OFFICE

Name of receiving Office and PCT International Application'

	Applicant's or agent's fil (if desired) (12 characters	
	PROCESS FOR	THE PREPARATION OF
Box No. II APPLICANT		
Name and address: (Family name followed by given name: for a designation. The address must include postal code and name of cou address indicated in this Box is the applicant's State (that is, country of residence is indicated below.)	legal entiry, full official ntry. The country of the ) of residence if no State	This person is also inventor.
DOMPE' S.p.A. Via Campo di Pile 67100 L'AQUILA		Facsimile No.
Italy		Teleprinter No.
State (that is, country) of nationality: Italy	State (that is, country) _Italy	
This person is applicant for the purposes of:  all designated states all designated the United S	d States except tates of America of	e United States the States indicated in the Supplemental Box
Box No. III FURTHER APPLICANT(S) AND/OR (FURT	HER) INVENTOR(S)	
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of court address indicated in this Box is the applicant's State (that is, country of residence is indicated below.)  ALLEGRETTI, Marcello  Via Campo di Pile  67100 L'AQUILA  Italy	legal entity, full official stry. The country of the of residence if no State	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country)	of residence:
for the purposes of: States the United S		the United States indicated in the Supplemental Box
Further applicants and/or (further) inventors are indicated of		
Box No. IV AGENT OR COMMON REPRESENTATIVE		CORRESPONDENCE
The person identified below is hereby/has been appointed to act of the applicant(s) before the competent International Authorities	on behalf as:	agent common representative
Name and address: (Family name followed by given name: for a designation. The address must include postal community of MINOJA, Fabrizio	legal entity, full official ode and name of country.)	Telephone No. 0039.02.76021218
BIANCHETTI BRACCO MINOJA SRL		Facsimile No.
Via Rossini, 8 20122 MILANO		0039.02.783078 Teleprinter No.
Italy		
Address for correspondence: Mark this check-box where space above is used instead to indicate a special address to v	no agent or common repre	sentative is/has been appointed and the uld be sent.

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# WORLD INTELLECTUAL PROPERTY ORGANIZATION



### International Bureau INITED NIA TIONIA I

MATERIATIONAL APPLICATION PUBLIS	HED (	UNDER THE PATENT COOPERATION	TREATY (PCT)
(51) International Patent Classification 7:		(11) International Publication Number:	WO 00/261

C07C 67/317, 333/02, 51/377, 69/738, 59/84

**A1** 

(43) International Publication Date:

11 May 2000 (11.05.00)

(21) International Application Number:

PCT/EP99/07887

(22) International Filing Date:

18 October 1999 (18.10.99)

(30) Priority Data:

MI98A002332

30 October 1998 (30.10.98)

IT

(71) Applicant (for all designated States except US): DOMPE' S.P.A. [IT/IT]; Via Campo di Pile, I-67100 L'Aquila (IT).

(72) Inventors; and

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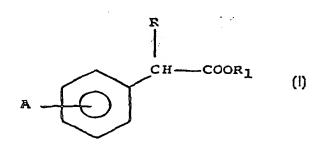
Published

With international search report.

(54) Title: A PROCESS FOR THE PREPARATION OF ALPHA-ARYLALKANOIC ACIDS

(57) Abstract

A process for the preparation of meta or para-substituted  $\alpha$ -arylalkanoic acids of formula (I) wherein R and R<sub>1</sub> are as defined in the disclosure.



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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference SCB506PCT	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)			
International application No.	International filing date (day/month	n/year) Priority date (day/month/year)			
PCT/EP99/07887	18/10/1999	30/10/1998			
International Patent Classification (IPC) or national classification and IPC C07C67/317					
Applicant					
DOMPE' S.p.A. et al.					
This international preliminary exami and is transmitted to the applicant a		d by this International Preliminary Examining Authority			
2. This REPORT consists of a total of	5 sheets, including this cover s	heet.			
been amended and are the bas		e description, claims and/or drawings which have containing rectifications made before this Authority ons under the PCT).			
These annexes consist of a total of	2 sheets.				
3.1	\$*				
IV ☐ Lack of unity of invention V ☒ Reasoned statement units	pinion with regard to novelty, involved to novelty, involved to not consider the supporting such statement and the state	ventive step and industrial applicability novelty, inventive step or industrial applicability;			
VIII   Certain observations or	the international application	,			
Date of submission of the demand	Date of	completion of this report			
03/05/2000	22.09.20	22.09.2000			
Name and mailing address of the international preliminary examining authority:	I Authoriz	ed officer			
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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP99/07887

I.	Bas	is of th report							
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1.	Stat	ement							
	Nov	elty (N)	Yes: No:	Claims Claims	1-8				
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	Indu	ıstrial applicability (	IA) Yes:	Claims	1-8				

No:

Claims

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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP99/07887

2. Citations and explanations

see separate sheet

## VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

### Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

D1: J. Org. Chem., 31, 1966, 3980-3982 (cited on present page 5, lines 25-309)

## novelty

None of the documents of the available prior art discloses the present process for making meta- or para-substituted alpha-arylalkanoic acids of formula (I) via the novel intermediates (III) and (IIIb).

The process of document D1 for example mainly differs from the present process by using differently substituted phenols as starting materials for replacing aromatic hydroxyl groups by hydrogen via dialkylthiocarbamates (see D1, table I, page 3982, left column, first paragraph and examples). GB-A 2025397 and WO 98/05632 use different derivatives of the phenolic hydroxyl group to be reduced (see present page 2).

Hence, the subject-matter according to claims 1 to 8 is novel pursuant to Art. 33(2) PCT.

### inventive step

The subject-matter according to claims 1 to 8 is also based on an inventive step pursuant to Art. 33(3) PCT.

In the light of the more relevant prior art as described on present page 2, lines 10 to 19, the present problem to be solved is seen in the provision of a further process for making arylalkanoic acids of formula (I) from the corresponding alphahydroxylated derivatives.

The above problem is solved by the conversion of the phenolic compound (II) to the aryl analog (I) via the O-aryl (III) and S-aryl (IIIb) dialkylthiocarbamoyl derivatives (see claim 1 and the example).

D1 teaches the conversion of a phenolic hydroxyl group to hydrogen via dialkylthiocarbamates (see D1, page 3980, left column, 2nd equation and table I

and page 3981, right column to page 3982, left column, first paragraph) emphasizing the fact that high yields of the dehydroxylated product are to be obtained only if hydrolysis of the thiocarbamates to thiols occurs prior to Raney Ni treatment (see D1, page 3982, left column, first paragraph and page 3984, right column, compound 22a). The inventive finding in the present process is believed to be that a completely satisfactory desulfuration of the thiocarbamate derivative can be achieved whithout previously hydrolysing the thiocarbamate as taught in D1 (cf present example). This is seen to be surprising in view of the teaching of D1 and an inventive step can be acknowledged.

The claimed intermediates (III) and (IIIb) according to claims 7 and 8 are seen to be inventive in the course of the present inventive process.

### Re Item VII

## Certain defects in the international application

Examples 2 to 5 are not formulated as steps a) to d) of the present process.

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### CLAIMS

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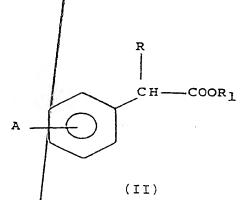
1. A process for the preparation of meta or parasubstituted  $\alpha$ -arylalkanoic acids of formula (I):

wherein:

R is hydrogen,  $C_1$ - $C_6$  alkyl;  $R_1$  is hydrogen, straight or branched  $C_1$ - $C_6$  alkyl, phenyl, p-nitrophenyl, a cation of an alkali or alkaline-earth metal cation or of a pharmaceutically acceptable ammonium salt; A is  $C_1$ - $C_4$  alkyl, aryl, aryloxy arylcarbonyl, 2-, 3- or 4-pyridocarbonyl, aryl optionally substituted with one or more alkyl, hydroxy, amino, cyano, nitro, alkoxy, haloalkyl, haloalkoxy; A is at the meta or para positions;

which process comprises the following steps:

a) transformation  $\phi$ f compounds of formula (II)



in which P is straight or branched  $C_1$ - $C_6$  alkyl, phenyl, p-nitrophenyl,

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into compounds of formula (III)

wherein

 $R_a$  and  $R_b$  are  $C_1$ - $C_6$  alky $\dot{1}$ , preferably methy1;

15 b) thermal rearrangement of compound (III) to give (IIIb)

(IIIb)

c) catalytic hydrogenation of (IIIb) to give (IIIc)

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# **PATENT COOPERATION TREA**

# **PCT**

### **INTERNATIONAL SEARCH REPORT**

(PCT Article 18 and Rules 43 and 44)

pplicant's or agent's file reference FOR FURTHER see Notification of Transmittal of International Search Report					
SCB506PCT	ACTION	220) as well as, where applicable, item 5 below.			
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)			
PCT/EP 99/07887	18/10/1999	30/10/1998			
Applicant					
DOMPE' S.P.A et al					
DUMPE 3.F.A Et al					
This International Search Report has been	n prepared by this International Searching Aut	thority and is transmitted to the applicant			
according to Article 18. A copy is being tra	insmitted to the International Bureau.	nonly and to transmitted to the approach			
This International Search Report consists	of a total of 2 sheats				
	a copy of each prior art document cited in this	s report.			
4. Specia of the comput					
<ol> <li>Basis of the report</li> <li>a. With regard to the language, the i</li> </ol>	international search was carried out on the ba	usis of the international application in the			
	ess otherwise indicated under this item.	old of the memalional appreciation in the			
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the statement that the info furnished	the statement that the information recorded in computer readable form is identical to the written sequence listing has been				
2. Certain claims were four	nd unsearchable (See Box I).				
3. Unity of invention is lack					
4. With regard to the title,					
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5. With regard to the abstract,					
	TX the text is approved as submitted by the applicant.				
	hed, according to Rule 38.2(b), by this Authoric date of mailing of this international search rep	ity as it appears in Box III. The applicant may, port, submit comments to this Authority.			
6. The figure of the <b>drawings</b> to be public		· =			
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because this figure better characterizes the invention.					

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## INTERNATIONAL SEARCH REPORT

cT/EP 99/07887

A. CLASS IPC 7	iFICATION OF SUBJECT MATTER C07C67/317 C07C333/02 C0	07C51/377	C07C69/738	C07C59/84	
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Documenta	tion searched other than minimum documentation to the e	extent that such docu	uments are included in t	he fields searched	
Electronic d	ata base consulted during the international search (name	e of data base and,	where practical, search t	erms used)	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriat	e, of the relevant pa	ssages	Relevant to claim No.	
A	MELVIN S. NEWMAN ET AL.: "The Conversion of Phenols to Thiophenols via Dialkylthiocarbamates" JOURNAL OF ORGANIC CHEMISTRY., vol. 31, no. 12, December 1966 (1966-12), pages 3980-3984, XP002129225 AMERICAN CHEMICAL SOCIETY. EASTON., US ISSN: 0022-3263 cited in the application the whole document				
Furth	ner documents are listed in the continuation of box C.		Patent family members	are listed in annex.	
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NEWMAN AND KARNES

PD 12-1966 VOL. 31

# The Conversion of Phenols to Thiophenols via Dialkylthiocarbamates

MELVIN S. NEWMAN AND HAROLD A. KARNES

The Evans Chemistry Laboratory of The Ohio State University, Columbus, Ohio 43210

Received May 9, 1966

A number of phenols and hydroxyheterocyclic compounds have been converted to the corresponding thiol compounds by the route, phenol to O-aryl dialkylthiocarbamate to S-aryl dialkylthiocarbamate to thiophenol. Methods for accomplishing each step in high yield are described. Since the thiol compounds formed are readily desulfurized by heating with Raney nickel, a useful way of replacing aromatic hydroxyl groups by hydrogen is at hand.

The conversion of a phenol to the corresponding thiophenol represents a transformation for which there has been developed no good general method to date. Prior to the work herein reported this conversion had been effected by pyrolysis of di-O-aryl thiocarbonates (I), to O-aryl S-aryl thiocarbonates (II).<sup>2</sup> Further work showed that over-all conversion in the region of 20-28% of pure materials were obtained.<sup>3</sup> An obvious limitation of this route is that the maximum yield possible is 50% with respect to conversion of a phenol to the corresponding thiophenol.

# $\begin{array}{c} C_{\bullet}H_{\bullet}OCSOC_{\bullet}H_{\bullet} \stackrel{\Delta}{\longrightarrow} C_{\bullet}H_{\bullet}OCOSC_{\bullet}H_{\bullet} \\ I & II \end{array}$

We now report that pyrolysis of O-aryl dialkylthiocarbamates (III) affords S-aryl dialkylthiocarbamates (IV) in high yields. 4.6 Since phenols are readily converted into the corresponding O-aryl dialkylthiocarbamates (III) in high yield by treatment with dialkylthiocarbamyl chlorides and the S-aryl dialkylthiocarbamates (IV) are readily hydrolysed to the corresponding aryl mercaptans, a general method is now available for the conversion of phenols to thiophenols. In addition, since the hydrogenolysis of S-aryl thiocarbamates to hydrocarbons by Raney nickel proceeds in high yield (see Experimental Section), the over-all conversion of a phenol to the corresponding hydrocarbon may readily be accomplished. Some typical examples of the rearrangements are given in Table I.

# $\begin{array}{c} \text{ArOH} \longrightarrow \text{ArOCSNR}_1 \xrightarrow{\Delta} \text{ArSCONR}_2 \longrightarrow \text{ArSH} \longrightarrow \text{ArH} \\ \text{III} \qquad \text{IV} \end{array}$

The experiments summarized in Table I involved heating of the starting materials neat, except for the few cases noted in which sulfolane was used as solvent. The pyrolysis product (after 25–30 min of heating) was vacuum distilled or sublimed to yield products indicated in Table I. The purity of these materials was a minimum of 95%, as indicated by the or nmr analysis or both. The melting points of such products were in general very near that of the recrystallized

(5) The description of the vapor phase rearrangement at 400° of two O-aryldiethylthiocarbamates to the corresponding S-aryl compound has been reported by H. Kwart and E. R. Evans [J. Org. Chem., 31, 410 (1966)].

Table I

Pyrolysis of O-Aryl Dimethylthiocarbamates, ArOCSN-(CH<sub>2</sub>), to S-Aryl Dimethylthiocarbamates, ArSCON(CH<sub>2</sub>);

	Ar	Temp,° °C	% yield <sup>b</sup>
	2-Nitrophenyl (1)	170	90
	4-Nitrophenyl (2)	180	95-100
	3-Nitrophenyl (3)	235	95-100
	4-Pyridyl (4)	200	80
	2-Pyridyl (5)	210	95
	3-Pyridyl (6)	250	95
	4-Acetophenyl (7)	220	95-100
	4-Carboxyphenyl (8)	220	75°
_	2-Carbomethoxyphenyl (9)	220	95
	4-Carbomethoxyphenyl (10)	220	95-100
	2,4,5-Trichlorophenyl (11)	220	95-100
	3-Trifluoromethylphenyl (12)	250	95-100
	2,3,5,6-Tetramethylphenyl (13)	275	80⁴
	4-4-Butylphenyl (14)	270	95-100
	2-Methoxyphenyl (15)	280	90
	4-Methoxyphenyl (16)	290	83
	4-Hydroxyphenyl (17)	280	20
	4-Acetamidophenyl (18)	280	90°
	3-Dimethylaminophenyl (19)	280	95-100
	4-Dimethylaminophenyl (20)	295	70
	2-Acetophenyl (ethylene ketal) (21)	275	83
	2-Naphthyl (22)	285	804
	3-Phenanthryl (23)	<b>25</b> 0	95-100
	2,6-Di-t-butyl-4-methylphenyl (24)	335	13
	Bishydroquinone (25)	270	95-100
	Bisdurohydroquinone (26)	285	95 <sup>d</sup>
	2-Methylmercapto-4-pyrimidyl (27)	130	95-100
	Estradiol, 17-acetates (28)	270	40
	Estrone (29)	270	95°

The temperature necessary for disappearance in 20 min of the bands in the 1530-1560-  $(6.5-6.4 \mu)$  and 1190-1230-cm<sup>-1</sup> (8.4-8.1a) regions characteristic of the O-aryl dialkylthiocarbonates (III).

After much of the work reported in Table I had been completed, it was discovered that samples deemed to be rearranged completely by infrared analysis above described were not completely free of starting O-aryl compounds III as shown by tlc on silica gel. In five or six representative cases, the experiments were repeated except that an additional 10 min of heating at the designated temperature was effected. The starting materials, III, were then absent. Hence it is assumed that similar results would be obtained in every case in which high yields were obtained. The per cent yield is not accurate but was estimated by isolation of essentially pure product. When thin layer chromatography of the crude pyrolysis product showed that essentially only one compound was present, the yield is reported as 95-100%. In all such cases high yields (>90%) of pure product were isolated by suitable means. Run in sulfolane, yields determined by isolation. Isolated yield. Experiments were run by Fred Hetzel.

products. In those cases where the yields are not very high, the impurity was not starting material. Rather, decomposition products, not examined in detail, were present. The purpose of this work, in general, was to explore the generality of the method rather

<sup>(1)</sup> The work herein reported was supported by a grant from the Upjohn Co., Kalamazoo, Mich.

A. Schönberg and L. Vargha, Ber., 63, 178 (1930); A. Schönberg,
 Vargha, and W. Paul, Ann., 663, 107 (1930).
 (a) H. R. Al-Kazimi, D. S. Tarbell, and D. Plant, J. Am. Chem. Soc.,

<sup>77, 2479 (1955).</sup> See this article for references to other rearrangements from oxygen to sulfur. (b) D. H. Powers and D. S. Tarbell, &id., 78, 70 (1986).

(4) Since this work was done, the rearrangement of certain O-(2-alkyl-4,6-dinitrophenyl)dialkylthiocarbamates to the corresponding S-aryl compounds has been reported. However, the corresponding mercaptans could not be produced; see J. D. Edwards and M. Pianka. J. Chem. Soc., 7338 (1985).

than to run detailed studies in any particular case in order to obtain maximum yields.

The rearrangements reported in Table I could be effected by heating at lower temperatures for longer times. For example, 10 and 11 had rearranged to greater than 90% after heating for 4.5 hr at 180°. Attempts to lower the temperature needed for rearrangement of 2 and 20 by adding small amounts of boron fluoride etherate, aluminum, zinc, and ferric chlorides did not yield encouraging results. However, catalytic amounts of boron trifluoride and hydrogen chloride lowered by 60° the temperature needed to cause rearrangement of 6 in 20 min.

The boron trifluoride and hydrogen chloride salts of the 2- and 4-pyridyl 5 and 4 rearranged at room temperature as did the acetyl 4-pyridinium chloride analog. The ready rearrangement of the salts of the 2- and 4-pyridyl compounds at room temperature indicates that this reaction should find wide application in comparable nitrogen heterocyclic systems.

The O-aryl dialkylthiocarbamates (III), were prepared by three general methods, shown below, which are described in detail in the Experimental Section.

$$ArONa + R_2NCSCI \longrightarrow ArOCSNR_2 + NaCl$$
 (A)

$$ArOH + R_2NCSCI + R_4N \longrightarrow ArOCSNR_2 + R_4NHCI$$
 (B)

$$ArOCSC1 + 2R_2NH \longrightarrow ArOCSNR_2 + R_2NHC1$$
 (C)

Almost all of the O-aryl dialkylthiocarbamates were prepared by method A. The dimethyl compounds were preferred as they crystallized more readily and had higher melting points than the diethyl analogs.

The question as to which Z group, in compounds of formula, ArOCSZ, would be more effective in promoting rearrangement to ArSCOZ compounds received some attention. From our experience the Z groups  $(CH_3)_2N$ ,  $(C_2H_5)_2N$ , and

were best and roughly of equal value. For example, the pyrolysis of diethyl analogs of 11 and 25, Table I, and of morpholino analogs of 2 and 14 gave the rearranged S-aryl compounds in comparable yields under comparable conditions. The rearrangements of O-p-nitrophenyl methyl-p-nitrophenylthiocarbamate and of O-p-nitrophenyl methyl-p-nitrophenylthiocarbamate to the corresponding S-aryl compounds also proceeded well. However, if only a monosubstituted nitrogen group is present, e.g., Z = RNH, pyrolysis resulted in cleavage to the isothiocyanate, RNCS, and ArOH.

The pyrolysis of O-p-t-butylphenyl thiobenzoate, e.g.,  $Z = C_0H_0$ , for 20 min at 285° yielded only 50% of S-p-t-butylphenyl thiobenzoate, whereas pyrolysis of 14, Table I, underwent quantitative rearrangement at 270° in 20 min.

Aside from the fact that pyrolysis of di-O-aryl thio-carbonates (I) can give at best a 50% yield of O-aryl S-aryl thiocarbonates (II) the rearrangement of such compounds takes place considerably less readily than that of the corresponding O-aryl thiocarbamates. For example, pyrolysis of di-O-p-nitrophenyl thiocarbonate for 20 min at 240° afforded less than 50% of rearranged product, whereas the rearrangement of

O-p-nitrophenyl dimethylthiocarbamate (2), Table I, was complete at 180° in 20 min. With the thought that the substitution of a methyl group for one p-nitrophenyl group in di-O-p-nitrophenyl thiocarbonate might improve the yield of the S-aryl compound, O-methyl O-p-nitrophenyl thiocarbonate was prepared and pyrolyzed at 220° for 20 min. No rearrangement to an S-aryl compound of any kind was observed as a mixture of p-nitroanisole and S-methyl p-nitrophenyl thiocarbonate was obtained.

Although rearrangement of many O-aryl dimethylthiocarbamates to the corresponding S-aryl compounds was successful (see Table I) the following O-aryl analogs did not yield the S-aryl compounds: o-acetylphenyl, o-acetoxyphenyl, o-hydroxyphenyl, o-dimethylthiocarbamoylphenyl, and p-aminophenyl. In all of these cases, decomposition set in well below the temperature needed for rearrangement. In the case of the o-acetylphenyl compound conversion of the acetyl group into the corresponding ketal with ethylene glycol yielded a compound which could be rearranged smoothly (see 21, Table I).

With regard to the effect of structure on the rate of rearrangement of O-aryl dimethylthiocarbamates, examination of the data in Table I reveals that the presence of electron-attracting groups in the aryl portion lowers the temperature needed to a considerable degree. Also, as noted above, rearrangement of the boron trifluoride and hydrogen chloride salts of 4 and 5 occurred at room temperature. These observations, together with the fact that a dialkylamino group is much better as a Z group than the phenyl or phenoxy group in promoting reaction in compounds of the type ArOCSZ, supports the suggestion that the mechanism of the rearrangement involves nucleophilic attack of the sulfur at the carbon holding the oxygen. The desired polarization is

$$X \longrightarrow C = N(CH_3)_2 \longrightarrow X \longrightarrow SCON(CH_3)_2$$

assisted by the dialkylamino group. The fact that O-p-nitrophenyl dimethylthiocarbamate (2) rearranges more readily than O-p-nitrophenyl methyl-p-nitrophenylcarbamate (20 min at 200° needed) supports the above mechanistic interpretation.

The rearrangement of O-p-nitrophenyl dimethylthiocarbamate to S-p-nitrophenyl dimethylthiocarbamate was shown to be a first-order reaction (see Experimental Section). Presumably, all of the other similar rearrangements proceed intramolecularly.

On alkaline hydrolysis the S-aryl dimethylthiocarbamates afforded the corresponding thiols in high yield. Although all of the S-aryl thiocarbamates studied were not hydrolyzed to thiols, the high yields obtained (see Experimental Section) in selected cases show that the reaction is undoubtedly general. Thus the conversion of a phenolic compound to the thiophenolic analog via the O-aryl and S-aryl dialkylthiocarbamyl derivatives is an excellent one. This finding, coupled with the fact that thiohydrogenolysis of the

<sup>(6)</sup> After completion of this experiment the pyrolysis of O-methyl O-p-ni-trophenyl thiocarbonate at 180° for 8 hr to yield p-nitroanisole (75%) and S-methyl p-nitrophenyl thiocarbonate (25%) was reported by G. Hilgetag and R. Phillipson [Monatsber. Deut. Akad. Wiss., Berlin, 6(8), 585 (1964); Chem. Abstr., 63, 5165h (1965)].

thiophenolic compounds is readily accomplished by treatment with Raney nickel7 make possible an excellent was of replacing a phenolic hydroxyl by hydrogen (see also statement in ref 5). In the latter connection, the failure of S-2-naphthyl dimethylthiocarbamate and S-2,3,5,6-tetramethylphenyl dimethylthiocarbamate to yield more than 30% of naphthalene and durene shows that hydrolysis to thiols is necessary prior to Raney nickel treatment if high yields are to be obtained.

#### Experimental Section<sup>8</sup>

Preparation of O-Aryl Dimethylthiocarbamates.—Typical exampes are given of the three routes, A-C, mentioned in the introductory part. Route A was used most often. The physical constants and analyses of these compounds are listed in Table II.

Route A. Example I. O-3-Pyridyl Dimethylthiocarbamate (6).—To a cooled solution of 58 g (0.6 mole) of 3-pyridinol dissolved in 450 ml of dimethylformamide was added, in small portions, 17 g (0.6 mole) of sodium hydride. After hydrogen evolution ceased the solution was cooled to 10° in an ice bath and 100 g (0.8 mole) of dimethylthiocarbamoyl chloride added all The temperature rose rapidly to 25° and then slowly to 40°. The cooling bath was removed and the mixture heated during 1 hr to 80°. After cooling the mixture was poured into 2 l. of 1% potassium hydroxide. The resulting dark solution was saturated with sodium chloride and then extracted with two 1-l. portions of benzene-Skellysolve B (4:1) (petroleum ether bp 60-70°). Organic extracts were washed with 1-1. of water and 800 ml of 5% hydrochloric acid. The acid wash was cooled and carefully neutralized with 10% potassium hydroxide. The resulting dark red oil was extracted with 1 l. of benzene-Skellysolve B (4:1). The organic extract was washed with saturated sodium chloride, filtered through anhydrous magnesium sulfate, and concentrated to dryness to yield 98 g of a dark oil. Vacuum distillation yielded 95 g (90%) of 6 as a light yellow liquid, bp 125-130° at 0.4 mm.

Example II. O-p-t-Butylphenyl Dimethylthiocarbamate (14).—To a solution of 21 g (0.17 mole) of dimethylthiocarbamoyl chloride in 140 ml of dimethylformamide at 14° in an ice-water bath was added, all at once, 17.6 g (0.10 mole) of dry sodium p-t-butylphenolate. The temperature rose rapidly to 26° and The cooling bath was removed and the reaction was stirred 1.5 hr at 30-34°. The mixture was added to 300 ml of water and extracted twice with 300-ml portions of benzene-Skellysolve B (4:1). The organic extracts were washed with water, 5% potassium hydroxide, and saturated sodium chloride and filtered through anhydrous magnesium sulfate. Upon concentrating to dryness 22.6 g of yellow solid was obtained which yielded, after recrystallization from 100 ml of methanol, 21.4 g (90.5%) of white crystalline 14, mp 97-99°.

In a similar way, treatment of hydroquinone with diethylthiocarbamyl chloride<sup>10</sup> yielded O,O-bis-p-phenylene diethylthiocarbamate, mp 156-160°, in 40% yield.

Anal. Calcd for C<sub>14</sub>H<sub>24</sub>N<sub>2</sub>O<sub>2</sub>S<sub>2</sub>: C, 56.4; H, 7.1. Found:

Treatment of catechol with dimethylthiocarbamyl chloride yielded O,O-bis-o-phenylene dimethylthiocarbamate, mp 112-113°, in 25% yield. On pyrolysis at 260° black tar was formed.

Anal. Calcd for C<sub>12</sub>H<sub>15</sub>N<sub>2</sub>O<sub>2</sub>S<sub>2</sub>: C, 50.7; H, 5.7. Found: C, 50.8; H, 5.6.

In addition to the above bis compound a quantity of O-ohydroxyphenyl dimethylthiocarbamate was obtained by extraction with base. All attempts to obtain an analytically pure sample failed. Pyrolysis of reasonable pure materials yielded black tar. Accordingly the crude product was treated with

(i. M. L. Wolfrom and J. V. Karabinos, J. Am. Chem. Soc., 66, 909 (1944). (c: All melting points are uncorrected but were taken with standardised thermometers. All microanaly we through the courtesy of the Upjohn Co., Kalamazoo, Mich.

acetyl chloride in chloroform to yield a small amount of O-oacetoxyphenyl dimethylthiocarbamate, mp 102-104°. Pyrolysis of this also produced black tar.

Anal. Calcd for C<sub>11</sub>H<sub>11</sub>NO<sub>2</sub>S: C, 55.2; H, 5.5. Found: C, 55.4; H, 5.7.

Processing of p-aminophenol by route A afforded O-p-aminophenyl dimethylthiocarbamate, mp 115-118°, in 30% yield.

Anal. Calcd for CoH12N2OS: C, 55.1; H, 6.2. Found: C, 55.3; H, 6.5.

Route B.—Procedure B, less often used, involved the reaction of a phenol with a disubstituted thiocarbamoyl chloride in dimethylformamide containing a tertiary amine. This procedure worked well with phenols bearing electron-withdrawing substituents. With phenols bearing electron-donating substituents poor yield were obtained. The procedure worked well with strong bases such as 1,4-diazabicyclo[2.2.2]octane (Dabco)11 or Nmethylmorpholine. With triethylamine or pyridine very poor yields were obtained. The following examples illustrate this procedure.

Example I. O-p-Nitrophenyl Dimethylthiocarbamate (2).-To 13.9 g (0.1 mole) of p-nitrophenol dissolved in 150 ml of dimethylformamide was added 22.4 g (0.2 mole) of Dabco11 and 18.5 g (0.15 mole) of dimethylthiocarbamoyl chloride. The resulting cloudy solution was stirred for 0.5 hr at 30-35° and then heated over a 0.5 hr period to 75°. After cooling 300 ml of water was added and the mixture was filtered. The solid was washed with 300 ml of water and dried at 50° to yield 24 g of crude yellow product which yielded, after three recrystallizations from ethanolbenzene (4:1), 20.8 g (92%) of yellow crystalline 2, mp 150-153°.

Example II. O-2-Carbomethoxyphenyl Dimethylthiocarbamate (9) —To a solution of 7.6 g of methyl salicylate in 75 ml of dimethylformamide containing 16.8 g of Dabco was added 18.5 g of dimethylthiocarbamyl chloride in one portion. The temperature rose rapidly to 50°. The mixture was held at 50° for 5 hr and was then poured into 300 ml of water. The product was taken into benzene-hexane and washed with dilute hydrochloric acid and sodium hydroxide. After drying over magnesium sulfate the solvents were removed and the residue was crystallized twice from methanol to yield 9.6 g (80%) of colorless 9, mp 96-98°. The analytical sample melted at 98-100°

Route C.—The required O-aryl chlorothioformates were prepared essentially as described12 and used without analysis.

Example I. O-p-t-Butylphenyl Morpholinothiocarbamate. To a solution of 8.0 g of O-p-t-butylphenyl chlorothioformate in 150 ml of dry ether was added a solution of 10 ml of N-methylmorpholine and 8 ml of morpholine. After 30 min the mixture was washed successively with 5% HCl, 5% Na<sub>2</sub>CO<sub>2</sub>, and saturated NaCl solution, and filtered through anhydrous MgSO<sub>4</sub>. The ether was distilled and the residue was recrystallized twice from methanol to yield 7.5 g (76%) of product, mp 135-137

Anal. Calcd for C<sub>16</sub>H<sub>21</sub>NO<sub>2</sub>S: C, 64.5; H, 7.6. Found: C, 64.2; H, 7.7.

Similarly, this chlorothioformate was treated with aniline to produce O-p-t-butylphenyl phenylthiocarbamate, mp 142-144°, in 45% yield.

Anal. Calcd for C17H19NOS: C, 71.5; H, 6.7. Found: C. 71.6; H, 6.8.

Example II. O-p-Nitrophenyl Methylphenylthiocarbamate. To a solution of 6.6 g of O-p-nitrophenyl chlorothioformate,12 mp 58-60°, in 100 ml of benzene was added 8.5 g of N-methylaniline. After 15 min the solid was removed by filtration and the filtrate was washed successively with 5% HCl, 5% Na<sub>2</sub>CO<sub>2</sub>, and saturated NaCl solution, and filtered through MgSO<sub>4</sub>. Removal of the solvent left an oil which solidified. Two recrystallisations from 200-ml portions of ethanol yielded 6.8 g (77%) of product, mp 130-132°

Anal. Calcd for C14H12N2O2S: C, 58.3; H, 4.2. Found: C, 58.6; H, 4.3.

Similarly, O-p-nitrophenyl methyl-p-nitrophenylthiocarbam-ate, mp 196-203°, and O-p-nitrophenyl morpholinothiocarbam-ate, mp 186-191°, were prepared by treatment of the above chlorothioformate with methyl-p-nitrophenylaniline and morpholine, respectively.

Anal. Calcd for CuHuNOS: C, 50.4; H, 3.3. Found: C, 50.3; H, 3.5.

<sup>(9)</sup> Prepared as described in "Organic Syntheses," Coll. Vol. IV, John Wiley and Sons, Inc., New York, N. Y., 1983, p 310, from bis(dimethylthio-carbamoyl)disulfide, "Thiram." We acknowledge with thanks generous gifts of Thiram from the Pennsalt Manufacturing Co., Three Penn Center, Philadelphia, Pa.

<sup>(10)</sup> We thank the Pennsalt Manufacturing Co., for a generous gift of this reagent.

<sup>(11)</sup> We thank the Houdry Process Co., Marcus Hook, Pa., for generous

<sup>(12)</sup> A. F. McKay, D. L. Garmaise, G. Y. Paris, S. Gelblum, and R. V. Rans, Can. J. Chem., 38, 2042 (1960).



TABLE II
O-ARYL AND S-ARYL DIMETHYLTHIOCARBAMATES®

		O-ARYL A	AND S-ARYL DIMETHYLTHIOCARBAMATES				Found, * %	
Compd	Mp, °C (mm)	Routeb	Formula	C	Н	C	на, % Н	
1	112-113	A	CoHioNrOs	47.8	4.6	47.8	4.7	
1a	30–32		Same			47.7	4.6	
2	150-153	В	Same			48.1	4.7	
2a	122-124		Same			47.7	4.5	
3	153-155	В	Same			47.9	4.6	
3a	117-120		Same			48.1	4.8	
4	82-83	Ad	C <sub>2</sub> H <sub>10</sub> N <sub>2</sub> OS	52.7	5.5	52.4	5.6	
4a	<del>6</del> 9-71		Same			52.8	5.8	
5	7 <del>4</del> –77	A	Same			52.8	5.7	
5a	130-135* (0.2)		Same			52.9	5.7	
6	125-130 (0.4)		Same			52.4	5.7	
ба	<b>125-130</b> / (0.8)		Same			52.9	5.7	
7	99-103	A	C11H11NO2S	<b>59.2</b>	5.9	59.4	6.0	
7a	106-109		Same			59.5	5.6	
8	231-245°	h	CuH11NO8	<b>53</b> .3	4.9	53.3	5.2	
8a	192-195		Same			53.6	5.2	
9	98-100	A	CuHuNO-S	55.2	5.5	55.4	5.5	
9a	156-164		Same		0.5	55.1	5.5	
10	100-102	A	Same			55.4	5.6 <sup>7</sup>	
10a	91-93*		Same			55.0	5.5	
11	139-142	A	C.H.Cl.NOS	38.0	2.8	38.0	2.9	
lla	153155		Same			38.1	2.8	
12	<b>64–6</b> 5	A	C <sub>10</sub> H <sub>10</sub> F <sub>2</sub> NOS	48.2	4.0	48.5	4.3	
12a	100-103 <sup>t</sup>		Same			48.2	4.2	
13	118-119**	A	CuH12NOS	65.8	8.0	65.8	8.2*	
13a	92-93		Same			65.9	8.2*	
14	97 . 5 <del>-9</del> 9	A	Same			66.1	8.1	
14a	70-71.5		Same			66.0	8.2	
15	61-62	A	C10H12NO2S	<b>56</b> .8	6.2	57.1	6.5	
15a	93-95		Same			57.0	6.3	
16	82-84		Same			57.0	6.3	
16a	94–96		Same			56.7	6.2	
17	123-126	A	C <sub>2</sub> H <sub>u</sub> NO <sub>2</sub> S	<b>54</b> .8	5.6	<b>54</b> .9	5.4	
17a	183-194	_	Same			<b>54</b> .9	5.4	
18	185.5-187.5	A	C <sub>11</sub> H <sub>14</sub> N <sub>2</sub> O <sub>2</sub> S	<b>5</b> 5.5	5.9	<b>55.2</b>	5.9	
18a 19	143-145		Same			<b>5</b> 5.6	5.9	
19 19a	82-84	A	C <sub>11</sub> H <sub>14</sub> N <sub>2</sub> OS	<b>5</b> 8.9	7.2	<b>59.0</b>	7.2	
20	155-160 <sup>p</sup>		Same			58.9	7.1	
20a	104-106	A	Same			<b>59.2</b>	7.1	
20a 21	126–130		Same			<b>59.2</b>	7.0	
21a	78-80	q	C <sub>11</sub> H <sub>17</sub> NO <sub>2</sub> S	<b>58.4</b>	6.4	58.5	6.5	
22	150–155′ 92–93 <b>**</b>		Same			58.4	6.4	
22a	113-114 <sup>m</sup>	A	C <sub>14</sub> H <sub>14</sub> NOS	67.6	5.6	67.3	5.8*	
23	107-108	<b>A</b>	Same	<b>70</b> •		<b>67</b> . <b>5</b>	5.8'	
23a	92-95	A	C <sub>11</sub> H <sub>11</sub> NO8	72.5	5.4	72.7	5.4	
24	120-121	A	Same	70.0		72.8	5.5	
24a	181-186'	Α.	C <sub>10</sub> H <sub>10</sub> NOS	70.3	9.5	70.1	9.8	
25	214-216	A	Same C <sub>12</sub> H <sub>16</sub> N <sub>2</sub> O <sub>2</sub> S <sub>2</sub>	50.7		70.5	9.3	
25a	200-202	•		50.7	5.7	50.8	5.6	
26	235-236	A	Same C <sub>16</sub> H <sub>24</sub> N <sub>2</sub> O <sub>2</sub> S <sub>2</sub>	E0 =	<b>-</b> -	50.5	5.7	
26a	247-248	**	Same	56.5	7.1	56.5	7.1	
27	80-81	A	C <sub>2</sub> H <sub>11</sub> N <sub>2</sub> OS <sub>2</sub>	41.0	4.0	56.5	7.1*	
27a	66-68	4.	Same	41.9	4.8	42.1	5.1	
28	182-185	A	CnHuNOs	68.8	7.0	42.0	5.0	
28a	178-181		Same	<b>9</b> 0.8	7.8	<b>6</b> 8.8	7.6	
29	215-219	A	CnHnNO28	70.5	7 4	69.0	7.8	
29a	180-184		Same	10.0	7.6	70.5	7.9	
The compos	inde ere lieted eggedine	4= 4h= ======			_	70.2	7.7	

The compounds are listed according to the numbering system used in Table I. All O-aryl compounds have the same number and all rearranged S-aryl compounds have the same number with the suffix a. The capital letters A-C refer to the three methods of preparation described in the discussion. All analyses by the Upjohn Co. analytical department. The silver salt was used instead of the sodium salt. Liquid, boiling point pressure in parentheses. H. M. Wuest and E. H. Sakal, J. Am. Chem. Soc., 73, 1210 (1951). Higher melting O-aryl compounds melted with decomposition. Melting ranges affected by rate of heating. Prepared by acid hydrolysis of 10. Boiling point at 0.5 mm. Anal. Calcd for CuH11NO2S: N, 5.9; S, 13.4. Found: N, 5.7; S, 13.4. Boiling point 170-175° at 0.6 mm. Boiling point at 0.2 mm. Prepared by Fred Hetzel. Anal. Calcd: N, 5.9. Found: N, 6.0.
Anal. Calcd: S, 13.5; N, 5.9. Found: S, 13.7; N, 6.0.
Boiling point 155-160° at 0.2 mm. Prepared from O-o-acetylphenyl dimethylthiocarbamate by ketalization. Boiling point at 0.3 mm. Anal. Calcd: N, 6.1. Found: N, 6.3.
Anal. Calcd: N, 8.2. Found: N, 8.3.
Anal. Calcd: N, 8.2; S, 18.8. Found: N, 8.2; S, 18.9.
Anal. Calcd: N, 8.2; S, 18.9.

Anal. Calcd for C11H12N2O4S: C, 49.2; H, 4.5. Found: C, 49.4; H, 4.8.

Preparation of Other Sulfur-Containing Derivatives.-By heating the sodium salt of the required phenol in dimethylformamide with thiobenzoyl chloride, 13 O-p-nitrophenyl thiobenzoate, mp 98-100°, and O-p-t-butylphenyl thiobenzoate, mp 80-82° were prepared.

Anal. Calcd for C13H2NO2S: C, 60.2; H, 3.5. Found: C. 60.0; H, 3.6.

Anal. Calcd for C17H18OS: C, 75.5; H, 6.7. Found: C, 75.5;

O-p-Carboxyphenyl dimethylthiocarbamate (8) was prepared from O-p-carbomethoxyphenyl dimethylthiocarbamate (10) by stirring a solution containing 15 g of 10 in 60 ml of methanol and 120 ml of 10% HCl for 16 hr at reflux. The solid which precipitated on cooling was collected and washed with 400 ml of saturated KHCO, solution. Acidification of the filtrate yielded 6 g of solid which on sublimation at 150° at 0.1 mm yielded 3 g of colorless 8, mp 231-245° dec.

Ethylene Ketal of O-o-Acetylphenyl Dimethylthiocarbamate (22).—O-o-Acetylphenyl dimethylthiocarbamate, mp 68-70°, was prepared from o-acetylphenol by method A in 60% yield.

Anal. Calcd for C11H11NO2S: C, 59.2; H, 5.9. Found: C.

59.4; H, 5.8.

A solution of 95 g of O-o-acetophenyl dimethylthiocarbamate, 80 ml of ethylene glycol, and 3 drops of concentrated sulfuric acid in 400 ml of benzene was distilled into a short column topped by a phase-separating head for 24 hr. The neutral portion of the reaction products was crystallized three times from methanol to

yield 60 g (53%) of colorless 22, mp 78-80°.

Pyrolysis Experiments.—In order to arrive at the conditions for carrying out the experiments listed in Table I small amounts of the starting O-aryl dimethylthiocarbamates were heated at various temperatures for varying times. In most cases the progress of the reactions could be followed by thin layer chromatography on silica gel with development by methylene chloridemethanol mixtures or methylene chloride alone. The rearrangements could also be followed by taking infrared spectra (see footnote a, Table I) and by nmr measurements as the N-methyl groups of the O-aryl compounds had a doublet in the 7 7.3-7.5 [(CH<sub>2</sub>)<sub>4</sub>Si standard] region while the S-aryl compounds had sharp singlets at 7.0-7.1. The S-aryl compounds prepared are listed in Table II.

The following S-p-nitrophenyl thiocarbamates not listed in Table II were prepared by heating of the corresponding O-pnitrophenyl thiocarbamates for about 25 min at the temperature indicated: S-p-nitrophenyl methylphenylthiocarbamate, mp 163-165°, 180°, 100% yield; S-p-nitrophenyl methyl-p-nitrophenylthiocarbamate, mp 164-165°, 200°, 90% yield; S-p-t-butylphenyl morpholinothiocarbamate, mp 92-96°, 280°, 90% yield.

Anal. Calcd for C<sub>14</sub>H<sub>12</sub>N<sub>2</sub>O<sub>2</sub>S: C, 58.3; H, 4.2. Found: C, 58.5; H, 3.9. Calcd for C<sub>14</sub>H<sub>11</sub>N<sub>2</sub>O<sub>2</sub>S: C, 50.4; H, 3.3. Found: C, 50.5; H, 3.4. Calcd for C<sub>11</sub>H<sub>12</sub>N<sub>2</sub>O<sub>4</sub>S: C, 49.2; H, 4.5. Found: C, 49.3; H, 4.7. Calcd for C<sub>11</sub>H<sub>21</sub>NO<sub>2</sub>S: C, 64.5; H, 7.7. 7.6. Found: C, 64.5; H, 7.7.

After heating O,O-bis-p-phenylene diethylthiocarbamate at 270° for 25 min, a quantitative yield of S,S-bis-p-phenylene diethylthiocarbamate, mp 172-175°, was obtained.

Anal. Calcd for C<sub>1</sub>H<sub>10</sub>N<sub>2</sub>O<sub>2</sub>S<sub>2</sub>: C, 56.4; H, 7.1. Found: C,

56.7; H, 7.2.

To test the effect of solvent on the rate of rearrangement, solutions of 0.5 g of 2 in 25 ml of dimethylformamide and 25 ml of

(13) E. J. Hedgley and R. C. Fletcher, J. Org. Chem., 30, 1282 (1965).

1-dodecene were heated at 155-157° for 1 hr. Similarly 0.5 g of 2 alone was heated. The material isolated from the DMF run gave a strong peak at 6.0  $\mu$  (i.e., S-aryl compound) as did the neat sample. The material from the 1-dodecene run showed a very weak carbonyl absorption at 6.0 μ.

In general no need for solvent in the pyrolyses is present. However, if intermolecular reaction can occur, as in the cases of 8, 17, and 18, Table I, the use of a solvent, e.g., sulfolane, is recommended. When no solvent was used in these cases, the

yields of products were much lower.

In order to test the molecularity of the rearrangement reaction solutions containing 50.4 and 250 mg of 2 in 5 ml of polyethylene glycol (Carbowax 400) were heated at 180° for 15 min. Ultraviolet spectral analysis,14 using a Bausch and Lomb Spectronic 505 instrument, showed that rearrangement to 2a had occurred to the same (within 10%) extent in the two cases. The absorption at 268 m $\mu$  ( $\epsilon$  ca. 30,000) was used to estimate the amount of 2 present and at 320 mm (e ca. 10,000) to estimate 2a.

Preparation of Thiophenols.—In principle, all of the S-aryl compounds listed in Table II could be converted into the corresponding thiophenols. Actually, only a few were so converted. In general a solution of the S-aryl dimethylthiocarbamate in methanol containing excess 10% aqueous sodium hydroxide was heated under nitrogen for times sufficient to effect hydrolysis. Isolation by appropriate procedures yielded p-t-butylbenzenethiol, bp 102-105° at 7-8 mm, in 85% yield, o-mercaptobenzoic acid, 16 mp 160-163°, in 92% yield, 2-methylmercapto-4-mercapto-pyrimidine, 17 mp 199-201°, in 81% yield, and 3-phenanthrenethiol, mp 110-112°, in 83% yield.

Anal. Calcd for C14H10S: C, 80.0; H, 4.8; S, 15.2. Found:

C, 79.9; H, 4.8; S, 14.9.

In a similar way, alkaline hydrolysis of 21a yielded an oil, bp 90-100° at 0.2-0.3 mm, in 78% yield. This oil was mainly o-(2-methyl-1,3-dioxolan-2-yl)benzenethiol. On low temperature crystallization from methanol the pure compound, mp 42-43°, was obtained.

Anal. Calcd for C10H12O2S: C, 61.2; H, 6.1. Found: C,

61.5; H, 6.4.

Thiohydrogenolysis Procedure.—A solution of 12.5 g of S-2naphthyl dimethylthiocarbamate (22a) and 4 g of sodium hydroxide in 50 ml of methanol was refluxed overnight under nitrogen. After acidification, 7.9 g of 2-naphthalenethiol, 18 mp 77-78°, was isolated by benzene extraction. This product in 100 ml of ethanol at reflux was treated with 40 g of Raney nickel (W-2)19 for 8 hr. After removal of the solvent on a rotary evaporator sublimation afforded 6.2 g (98% over-all) of naphthalene, mp 78-79°. In a similar run starting with 22a, only a 30% yield of naphthalene was obtained.

In order to test the effect of steric hindrance on the thiohydrogenolysis, 8.5 g of 13a was hydrolyzed to durenethiol, mp 60.0-61.5° in 88% yield. Hydrogenolysis of 3.5 g of this thiol as above yielded 70% of durene, mp 79-80°. One can conclude from this one experiment14 that thiohydrogenolysis of a hindered thiol proceeds in good yield but less readily than in nonhindered cases.

<sup>(14)</sup> We thank Mr. F. Hetsel for performing this experiment.

<sup>(15)</sup> E. Bartkus, O. Hotelling, and M. Newworth, J. Org. Chem., 25, 232 (1960).

<sup>(16)</sup> C. Wang and S. Cohen, J. Am. Chem. Soc., 81, 3005 (1959).

 <sup>(17)</sup> W. Schneider and I. Halverstadt, ibid., 70, 2628 (1948).
 (18) T. Lesniak [Rocsniki Chem., 38, 1923 (1964)] reports up 81°.

<sup>(19)</sup> R. Mosingo, "Organic Syntheses," Coll. Vol. III, John Wiley and Sons, Inc., New York, N. Y., 1955, p 181.

<sup>(20)</sup> G. Illuminati [J. Am. Chem. Soc., 80, 4945 (1958)] reports mp

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